

RESILIENT Flooring Adhesives

For Securing:
Vinyl / PVC / Linoleum / Rubber /
Conductive / Anti-Static Flooring /
Coving / Skirting

A comprehensive range of adhesives for resilient floorcoverings, many of which offer specialist characteristics such as plasticiser resistance, pressure sensitive characteristics or anti-static properties.

For floorcovering manufacturer's recommendations, please consult the latest F. Ball Recommended Adhesives Guide.



DIRECT BONDING TO SUBFLOOR TYPE

	Existing Thermoplastic Tiles	Synthetic Anhydrite	Timber Floors	Steel	Epoxy & Polyurethane Floor Finishes	Mastic Asphalt	Non-absorbent Concrete, Terrazzo, Marble, Granolithic etc.	Absorbent Sand/Cement, Screed, Concrete	Stoppgap Isolator Membrane
F44		●	●				●	●	
F45		●	●				●	●	
F46		●	●	●	●		●	●	
F48 PLUS		●	●				●	●	
F49		●	●	●	●		●	●	
F52		●	●				●	●	
F54		●	●				●	●	
F57		●	●				●	●	
F58		●	●				●	●	
F60		●	●	●	●		●	●	
F61		●	●	●	●		●	●	
F66	●	●	●	●	●		●	●	
F73 PLUS		●	●	●*	●*	●*	●*	●*	
F74		●	●				●	●	
F81	●	●	●	●	●		●	●	
F84	●	●	●	●	●		●	●	●

*Consult our Technical Service department for specific guidance.

Key:

Marine Approved



Open Time*
(minutes)



Drying Time*
(minutes)



Shelf Life



Pack Size



Application



*Dependent on application and site conditions

STYCCOBOND

F44



Acrylic Adhesive

A solvent free acrylic emulsion adhesive which is designed to give a high bond strength, strong initial tack and a long open time.

GENERAL USE

Acrylic Adhesive for vinyl sheet and tiles, PVC backed carpets.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Long open time
- ✓ High initial grab

COVERAGE

4m² per litre
1.5mm x 5mm trowel

STYCCOBOND

F45



Vinyl Floor Adhesive

A non-staining, co-polymer emulsion, this adhesive has particularly good resistance to PVC plasticisers.

GENERAL USE

Highly plasticised PVC backed carpets, Flexible PVC floorcoverings.

CHARACTERISTICS

- ✓ Low odour
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Plasticiser resistant
- ✓ Solvent Free

COVERAGE

4m² per litre
1.5mm x 5mm trowel

STYCCOBOND

F46



Pressure Sensitive Acrylic Flooring Adhesive

Solvent free adhesive that dries to a permanent tacky film.

GENERAL USE

Pressure Sensitive Adhesive for vinyl floorcoverings.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Solvent free
- ✓ Suitable for use over underfloor heating
- ✓ Long open time
- ✓ Permanently tacky when dry

COVERAGE

5m² per litre
1.5mm x 5mm trowel
4m² per litre
Fine Notch/A1 trowel
3m² per litre
A2 trowel

STYCCOBOND

F48

PLUS



Fibre-Reinforced, High Temperature Grade Vinyl Adhesive

A fibre-reinforced solvent free co-polymer emulsion adhesive having high resistance to both heat and PVC plasticisers, making it particularly suitable for use in conservatories or areas with floor to ceiling windows.

GENERAL USE

Plasticised PVC floorcoverings in both sheet and tile form.

CHARACTERISTICS

- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Plasticiser resistant

COVERAGE

4m² per litre
1.5mm x 5mm trowel

STYCCOBOND

F49

HYBRID PS



Pressure Sensitive Adhesive

A two-part temperature tolerant, water-based pressure sensitive adhesive for bonding vinyl floorcoverings where temperatures can fluctuate between -20°C and +60°C.

GENERAL USE

Designed for use in areas where floorcoverings have to be tolerant of extreme temperature variations.

CHARACTERISTICS

- ✓ Water resistant – suitable for wet rooms
- ✓ 7 hours working time*
- ✓ Fast build up of bond strength
- ✓ Very high tack
- ✓ Solvent Free

*3 hours pot life plus 4 hours open time

COVERAGE

5.5m² – 6m² per kg
Fine Notch Trowel (A1)

For the installation of Skirting, Coving and Capping

GENERAL USE

Can be used as a single coat pressure sensitive impact adhesive for securing PVC edging and flexible PVC skirting, coving and capping as well as PVC and PVC backed textile floor and wall coverings.

CHARACTERISTICS

- ✓ Water resistant – suitable for wet rooms
- ✓ High strength, high grab, rapid curing
- ✓ Single surface bonding

COVERAGE

120 linear metres
per 2kg
With a STYCCOBOND
Spreader



Spreader supplied with kit



STYCCOBOND

F52



Polymer Reinforced Gum Spirit Adhesive

Designed to provide a rigid setting bond.

GENERAL USE

Fibre-bonded carpet, linoleum and cork.

CHARACTERISTICS

- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating

COVERAGE

3m² per litre
2mm x 6mm trowel

STYCCOBOND
F54

High Grab Linoleum Adhesive

A non-flammable, synthetic rubber emulsion which is a safer alternative to traditional gum spirits. It has a greater level of initial grab and moisture resistance than lignin paste.



GENERAL USE

Securing a wide range of linoleum sheet and tile floorcoverings.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Low odour
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ High initial grab

COVERAGE

3m² per litre
2mm x 6mm trowel

STYCCOBOND
F60

Contact Adhesive

A solution of synthetic rubber and resin in flammable solvent. The formation of an 'instant bond' makes it particularly suitable for securing floorcoverings and specific wallcoverings vertically on stairs and walls.



GENERAL USE

PVC and rubber floorcoverings, covings and nosings.

CHARACTERISTICS

- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating

COVERAGE

2m² per litre coating
both surfaces

STYCCOBOND
F57

Conductive Acrylic Flooring Adhesive

Solvent free, carbon fibre filled acrylic conductive adhesive designed to give a high bond strength, with a strong initial tack and long open time.



GENERAL USE

Conductive and antistatic PVC floorcoverings.

CHARACTERISTICS

- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Plasticiser resistant

COVERAGE

4m² per litre
2mm x 6mm trowel

STYCCOBOND
F58

Rubber Flooring Adhesive

Acrylic emulsion adhesive designed to give a high bond strength and high initial tack.



GENERAL USE

Rubber sheet and tile floorcoverings.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Low odour
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ High initial grab

COVERAGE

4m² per litre

