

TEXTILE Flooring Adhesives

For Securing:
Carpet / Carpet Tiles / Underlay /
Release Systems / Gripper / Trims

A comprehensive range of adhesives for the installation of carpet, carpet tiles and underlay. The selection of the most appropriate adhesive will depend on the floorcovering to be installed, backing material and type of bond required.

Award winning Styccobond F3 Flooring Adhesive is long established with over 40 years on the market. It is well recognised as the UK's most used flooring adhesive.

For floorcovering manufacturer's recommendations, please consult the latest F. Ball Recommended Adhesives Guide.



DIRECT BONDING TO SUBFLOOR TYPE

	Existing Thermoplastic Tiles	Synthetic Anhydrite	Timber Floors	Steel	Epoxy & Polyurethane Floor Finishes	Mastic Asphalt	Non-absorbent Concrete, Terrazzo, Marble, Granolithic etc.	Absorbent Sand/Cement, Screed, Concrete	Stopgap Isolator Membrane	Special Applicator or Dispenser
F3	●	●	●				●	●		
F12	●	●	●	●			●	●		
F30										●
F40	●	●	●	●	●		●	●		
F41	●	●	●	●	●		●	●	●	
F45		●	●					●		
F52		●	●					●		
F60		●	●	●	●		●	●		
F73 ^{PLUS}		●	●	●*	●*	●*	●*	●*		
F74		●	●					●		
F81	●	●	●	●	●		●	●		
F84	●	●	●	●	●		●	●	●	

*Consult our Technical Service department for specific guidance.

Key:

Marine Approved



Open Time/Pot Life*
(minutes)



Drying Time*
(minutes)



Shelf Life



Pack Size



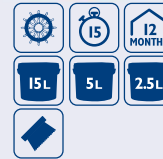
Application



*Dependent on application and site conditions

STYCCOBOND

F3



Flooring Adhesive

An aqueous dispersion adhesive which offers excellent wet grab and benefits from an early build up of strength. It is protected against biodegradation and is suitable for use over normal underfloor heating installations.

GENERAL USE

Carpet adhesive for woven, rubber foam, secondary backed, needlepunch carpets and cork.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ High initial grab

COVERAGE

3m² per litre
2mm x 6mm trowel
1.5m² per litre
3mm x 6mm trowel

STYCCOBOND

F12



Multi-Purpose Aerosol Adhesive

A multi-purpose adhesive used to spot stick carpet tiles and perimeter fix rubber foam backed carpets.

A flammable, rubber resin adhesive, it can withstand normal cleaning techniques.

GENERAL USE

Perimeter fixing/spot sticking.

CHARACTERISTICS

- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating

COVERAGE

3m² per can coating
both surfaces

STYCCOBOND

F30



Carpet Seaming Adhesive

A synthetic rubber/resin adhesive used to prevent fibre loss when seaming the clean cut edges of carpets. Requires the Styccobond F30 Dispenser Bottle.

GENERAL USE

Seaming rubber foam and secondary backed carpet.

COVERAGE

50 linear metres per unit (requires F30 dispenser bottle)

STYCCOBOND
F40

High Tack Adhesive

A synthetic polymer emulsion designed to provide a dual bond system. A solvent free, water based adhesive which dries to form a transparent, permanently tacky coating and is suitable for use over underfloor heating installations.



GENERAL USE

Dual Bond System (High-Tack release/permanent) for carpets and underlays.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Permanently tacky when dry

COVERAGE

5.4m² per litre
1.5mm x 5mm trowel

STYCCOBOND
F41

Carpet Tile Tackifier

A solvent free emulsion adhesive designed to provide a permanently tacky film to prevent loose lay carpet tiles from moving. It allows the tile to be lifted and replaced easily without remedial work.



GENERAL USE

Carpet tiles.

CHARACTERISTICS

- ✓ Approved for marine use
- ✓ Solvent free
- ✓ Suitable for use over underfloor heating
- ✓ Permanently tacky when dry

COVERAGE

8m²– 22m² per litre



STYCCOBOND
F45

Vinyl Flooring Adhesive

A non-staining, co-polymer emulsion, this adhesive has particularly good resistance to PVC plasticisers.



GENERAL USE

Highly plasticised PVC backed carpets. Flexible PVC floorcoverings.

CHARACTERISTICS

- ✓ Low odour
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Plasticiser resistant

COVERAGE

4m² per litre
1.5mm x 5mm trowel

STYCCOBOND
F52

Polymer Reinforced Gum Spirit Adhesive

Designed to provide a rigid setting bond. Suitable for underfloor heating installations.



GENERAL USE

Fibre-bonded carpet, linoleum and cork.

CHARACTERISTICS

- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating

COVERAGE

3m² per litre
2mm x 6mm trowel or B2

STYCCOBOND
F60

Contact Adhesive

A solution of synthetic rubber and resin in flammable solvent. The formation of an 'instant bond' makes it particularly suitable for securing floorcoverings and specific wallcoverings vertically on stairs and walls.



GENERAL USE

PVC and rubber floorcoverings, covings and nosings.

CHARACTERISTICS

- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating

COVERAGE

2m² per litre coating
both surfaces

STYCCOBOND

F73

PLUS



Heavy Duty One Part Flooring Adhesive

A single pack, fibre-reinforced moisture curing heavy duty flooring adhesive suitable for installing a wide range of floorcoverings and for artificial grass. It is water resistant and suitable for outdoor use.

GENERAL USE

Can be used for securing needlepunched / fibre bonded carpets, artificial grass, PVC, latex, polyurethane and rubber backed carpets, vinyl and rubber floorings, in both sheet and tile format.

CHARACTERISTICS

- ✓ Fibre-reinforced
- ✓ Secure floorcoverings from 90 minutes
- ✓ Weld from 2 hours
- ✓ Resistant to oil, grease and water
- ✓ Suitable for outdoor use

COVERAGE

- 25m² per pack
A2 trowel
- 20m² per pack
2mm x 6mm trowel
- 14m² per pack
3mm x 6mm trowel

STYCCOBOND

F74



Polyurethane Flooring Adhesive

One part moisture curing polyurethane adhesive. When cured it is resistant to water, oil and grease. When fully cured, the water resistance makes it ideal for indoor and outdoor installations subjected to surface water.

GENERAL USE

Fibre bonded carpet, vinyl and rubber floorcoverings and synthetic grasses.

CHARACTERISTICS

- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Resistant to oil, grease and water

COVERAGE

- 16.5m² per pack
1.5mm x 5mm trowel
- 10m² per pack
2mm x 6mm trowel
- 8.5m² per pack
3mm x 6mm trowel

STYCCOBOND

F81



Epoxy Flooring Adhesive

A solvent free, two part epoxy adhesive. When fully cured, the water resistance makes it ideal for indoor and outdoor installations subjected to surface water.

GENERAL USE

A wide range of floorcoverings including some vinyl and rubber floorings, PVC backed synthetic grass carpet and fibre bonded carpets.

CHARACTERISTICS

- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Resistant to oil, grease and water

COVERAGE

- 10m² per 5kg
1.5mm x 5mm trowel
- 6m² per 5kg
2mm x 6mm trowel

STYCCOBOND

F84



Two Part Flooring Adhesive

A two part adhesive specifically designed to secure a range of sheet floorcoverings to the Stopgap Isolator Membrane. Suitable for use in areas that are subject to high levels of moisture. When cured it is resistant to water, oil and grease.

GENERAL USE

Stopgap Isolator Membrane Adhesive, also suitable for some sheet vinyl, rubber and linoleum floorcoverings.

CHARACTERISTICS

- ✓ Solvent free
- ✓ Can withstand wet cleaning
- ✓ Suitable for use over underfloor heating
- ✓ Resistant to oil, grease and water

COVERAGE

- 3m² per kg
1.5mm x 5mm trowel
- 2m² per kg
2mm x 6mm trowel

